

# Work Order ID 54976



Page 1

January 5, 2010 11:26:43 AM

Item ID: D500-572-011

Accept



Setup Start



Revision ID:

Item Name: Bearpaw

Stop



Start Date: 05/01/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 18/01/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:

*PJ*

Date: 10-1-05 Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D2435	Rev E1								
100		0.00							
DOCUMENT CONTROL									
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D500-572-011 CHG005								

5/10/11/13

*J for BG 10/01/11*

160	Pick Kit	0.00
DOCUMENT CONTROL		
Packaging	Memo	0.00
Packaging		

*Packaging*

170	QC4- 100% Inspect kits for completeness	0.00
QC	Memo	0.00
Quality Control		

5/10/11/13

(X2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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Page 2

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Start Date: 05/01/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 18/01/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

180

Operation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Packaging

0.00

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD500-572-  
011 Location: NEVA

*PC 10/1/13 ②*

190



QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

*10/01/13 JJ*

*MF 10-1-13*

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# Picklist Print

Page 1

January 5, 2010 11:27:22 AM

Work Order ID: 54976



Parent Item: D500-572-011



Parent Item Name: Bearpaw

Start Date: 05/01/2010

Required Date: 18/01/2010

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin #	Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
OS200-M44S 210		Purchased		No			120	Each	23.0000	4.0000			



S Clamp

+2

## Warehouse

### Location

Main Warehouse

ST

Loc Qty

23

107035

3

113288

20

M113288

Purchased

No

170

Each

456.0000 16.0000



## Warehouse

### Location

Main Warehouse

ST

Loc Qty

456

113121

56

113538

400

M113121

AN4-15A CX



S Bolt

Purchased

No

170

Each

456.0000 16.0000



R 1/1/12 (5)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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January 5, 2010 11:27:22 AM

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Parent Item Name: Bearpaw

Start Date: 05/01/2010

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Comments:

Start Qty: 2.00

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Rese Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN960JD416 180

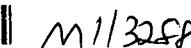
Purchased

No

170

Each

1,489.000 16.0000



M1/3288

+2  
Washer

NA01149 D04635

05/4/211 (01)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST	1489	
103691	20	
104215	6	
108161	329	
110523	340	
111279	101	
111916	482	
112314	211	
16941	0	

D2182B Q 5" wnf \*4

Manufactured

No

170

f

323.0160 3.3320



Rubber Cushion

Warehouse

Location

Main Warehouse

ST	29.886	
28042	7.33	
30872	0.33	
45405	22.226	

Main Warehouse

ST410	293.13	
52649	293.13	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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**Picklist Print**

January 5, 2010 11:27:22 AM

Page 3

**Work Order ID:** 54976**Parent Item:** D500-572-011**Parent Item Name:** Bearpaw**Start Date:** 05/01/2010**Required Date:** 18/01/2010**Comments:****Start Qty:** 2.00**Required Qty:** 2.00

<b>Component Item ID/ Item Name</b>	<b>Replacement Item ID</b>	<b>Mfg/ Purch</b>	<b>Bin Item</b>	<b>Primary Location</b>	<b>Last Location</b>	<b>Route Seq ID</b>	<b>Unit of Measure</b>	<b>Qty on Hand</b>	<b>Remaining Qty To Pick</b>	<b>Qty Issued</b>	<b>Date Issued</b>	<b>Status</b>
D2274 8YX <i>R</i>		Manufactured	No			170	Each	41.0000	16.0000		B54850 10-1-12 SF	

**Warehouse****Location**

Main Warehouse

ST

**Loc Qty**

41

**Loc Code**

52644

41

D2435 JYX  
*S*  
*f2*

Manufactured

No

170

Each

4.0000

4.0000

*✓*

*R*

Manufactured

No

170

Each

4.0000

4.0000

*✓*

Manufactured

No

170

Each

84.0000

8.0000

*✓*

*R 1/10/12 (2)*

Manufactured

No

170

Each

84.0000

8.0000

*✓*

D2438 YX  
*S*  
*Clamp*

**Warehouse****Location**

Main Warehouse

ST

**Loc Qty**

4

**Loc Code**

53431

4

January 5, 2010 11:27:22 AM

Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Page 4

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Work Order ID: 54976



Parent Item: D500-572-011

Parent Item Name: Bearpaw

Start Date: 05/01/2010

Required Date: 18/01/2010

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2529 <i>g</i> X		Manufactured	No			170	Each	746.0000	16.0000	<i>✓</i>		<i>C</i>

Washer

*A*MS21042L4 *g* X*S* *PlNut*

	<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
	<u>Location</u>		
Main Warehouse			
	ST	746	
	52745	746	<i>52745</i>
Purchased	No	170	Each
		4,157.000	16.0000

*P10/01/12 (2)*

	<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
	<u>Location</u>		
Main Warehouse			
	ST	4157	
	102552	6	
	104248	6	
	110507	184	
	111827	2961	<i>111827</i>
	113422	1000	
	15924	0	

January 5, 2010 11:27:22 AM

Shop Packet Print

Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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NOTE: Date & initial all entries

**REFERENCE ONLY**

S

**32.3 WEIGHT AND BALANCE**

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D500-572-011 Bearpaw Installation	8.5 lb 3.86 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	130 in 3.30 m	1105 in-lb 12.74 m-kg
D500-572-021 Narrow Bearpaw Installation	7.5 lb 3.41 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	130 in 3.30 m	975 in-lb 11.25 m-kg
D500-572-013 Bearpaw Installation	11.4 lb 5.17 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	128 in 3.25 m	1459 in-lb 16.80 m-kg
D600-572-015 Bearpaw Installation	11.4 lb 5.17 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	122 in 3.10 m	1391 in-lb 16.03 m-kg

**32.4 PARTS LIST**

Qty D500 -572 -011	Qty D500 -572 -021	Qty D500 -572 -013	Qty D600 -572 -015	Part Number	Description
X				D500-572-011	BEARPAW INSTALLATION
	X			D500-572-021	NARROW BEARPAW INSTALLATION
		X		D500-572-013	BEARPAW INSTALLATION
			X	D600-572-015	BEARPAW INSTALLATION
2				D2435	BEARPAW
	2			D2671	BEARPAW
		2		D2995	BEARPAW
			2	D2996	BEARPAW
4	A	4		D2182B050	RUBBER CUSHION
			4	D2182B060	RUBBER CUSHION
8	8	8	8	D2274	RADIUS BLOCK
4	/ 4	4		D2438	CLAMP
			4	D2519	CLAMP
8	/ 8	8	8	D2529	WASHER
		8	8	AN4-13A	BOLT
8	/ 8			AN4-15A	BOLT
8	8	8	8	AN960JD416	WASHER
8	/ 8	8	8	MS21042L4	NUT (OR MS21042-4)
2	2			QS200M44S	CLAMP
		4		QS100M24S	CLAMP

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**32-00-00**

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
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